

NTS TESTING INSTRUCTIONS

The NTS Test is to be performed before the car is placed in service.

- Place Car Level at a floor in the middle of the shaft
- Unplug Encoder to the left of the CPU or
- for controllers using dp/up stepping disconnect terminals #85 and #86
- Disconnect Field Wires to Terminals 81 & 82 (leveling)
- Place a car call for the Lowest Landing. The car will slow down via the Bottom Slow Down Limits and stop on the Bottom Normal Limit.
- Place a car call for the top floor. The car will slow down via the top slow down limits and stop on the Top Normal Limit.
- Restore Encoder Plug. Reconnect terminals #81, #82, and/or #85 /#86